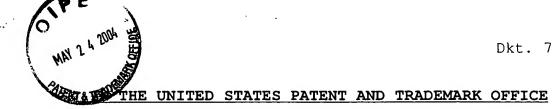
Dkt. 71743 CCD



Applicants : Wade Lee BOWLES et al.

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For : HORIZONTAL CONTINUOUS

CASTING OF METALS

## PRELIMINARY AMENDMENT

1185 Avenue of the Americas New York, N.Y. 10036 May 20, 2004

Commissioner for Patents P.O. Box 1450 Arlington, VA 22313-1450

## S I R:

Please amend the above-identified application as follows:

Amendments to the Specification begin on page 2 of this paper.

Remarks begin on page 3 of this paper.